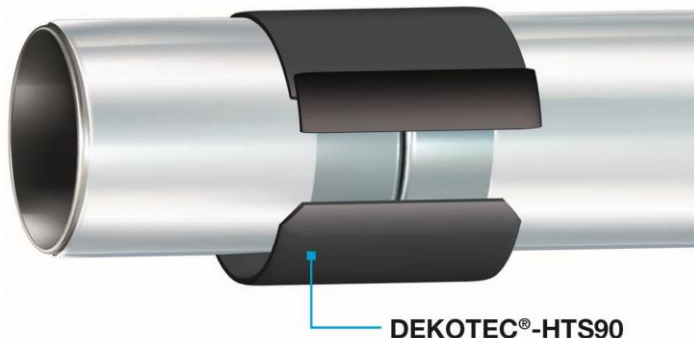


DEKOTEC®-HTS90

Product information



Special advantages

- For operating temperatures up to +90°C (+194°F).
- Three-layer system equivalent to 3LPE.
- DIN-DVGW approved system: **C 80 UV** (EN 12068).
- Lower preheating temperature than comparable competitive products.
- Outstanding peel strengths.
- Approvals in accordance with GOST R.
- Compatible with factory coatings made of PE, PP, FBE, PU and bitumen.

Heat shrinkable sleeve for the permanent corrosion prevention of field joints at steel pipes and pipelines.

For a century now, DENSO Group Germany represents experience, quality and reliability for corrosion prevention and sealing technology. The success of the internationally leading corporation is based on the development of the "DENSO-Tape", which was already patented in 1927 as the first product worldwide for the passive corrosion prevention of pipelines. Since then, the DENSO Group Germany establishes and guarantees the highest quality standards with technically trend-setting products. Research, development and production take place exclusively in Germany. Our employees continuously implement safe and individual solutions in a personal cooperation with the customer.

Description

DEKOTEC®-HTS90 is a heat shrinkable sleeve made of an electron beam cross-linked polyethylene backing and a coating made from hot melt adhesive.

DEKOTEC®-HTS90 provides a permanent corrosion prevention on welding seams at steel pipes and pipelines.

DEKOTEC®-HTS90 can be used as two-layer heat shrinkable sleeve system, or together with **DEKOTEC®-EP Primer**, as a three-layer heat shrinkable sleeve system. Both systems have DIN-DVGW certificates for the stress class C 80 UV in accordance with DIN EN 12068

(Reg.- No.: 5180BS0064, NG-5180BS0065). In addition, **DEKOTEC®-HTS90** has an approval in accordance with GOST R 51164-98 (Russia).

The three-layer system consisting of **DEKOTEC®-EP Primer** and **DEKOTEC®-HTS90** provides an increased protection in case of damages to the encasement as well as an increased safety against failed applications based on the surface preparation with the **DEKOTEC®-EP Primer**.

DEKOTEC®-HTS90 is compatible with factory coatings made of PE, PP, FBE, PU and Bitumen.

Standard designation:

- EN 12068 – C HT 80 UV



Beyond the standard classification, **DEKOTEC®-HTS90** can be used for permanent operating temperatures of up to +90°C (+158°F).

For lower temperature requirements, **DEKOTEC®-HTS70** +70°C (+158°F), **DEKOTEC®-MTS55** +60°C (+140°F) as **DEKOTEC®-MTS30** +30°C (+86°F) are available as high quality and cost effective alternatives.

Typical product properties

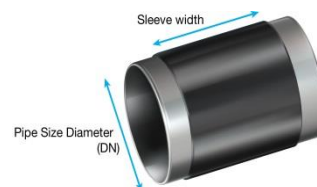
DEKOTEC®-HTS90 with DEKOTEC®-EP Primer

| | Property | | Unit | Typical value | Required value | Test method |
|--|---|---------------|--------------------|-------------------|------------------|-----------------------|
| Adhesive | Softening point | | °C(°F) | >+110(>+230) | Not stated | ASTM E28 |
| | Lap shear strength | +23°C(+73°F) | N/cm ² | >275 | ≥5 | EN 12068 DIN 30672 |
| | | +80°C(+176°F) | N/cm ² | ≥6 | ≥5 | EN 12068 DIN 30672 |
| Backing | Elongation at break | | % | >500 | - | EN 12068 |
| | Tensile strength | | N/mm | >20 | - | EN 12068 |
| | | | MPa (psi) | >20 (2900) | - | ASTM D638 |
| | Elongation at break after thermal aging (21 days at +150 °C / +302 °F) | | % | >500 | - | ASTM D638 |
| | Lap shear strength after thermal aging (21 days at +150 °C / +302 °F) | | MPa | >20 | - | ASTM D638 |
| | Dielectric strength | | kV / mm | >35 | - | ASTM D149 |
| | Volume resitivity | | Ω · cm | ≥10 ¹⁵ | - | ASTM D257 |
| | Water absorption | | % | <0.1 | - | ASTM D570 |
| | Hardness | | Shore D | ≥55 | - | ISO 868 ASTM D2240 |
| System | Specific electrical insulation resistance | | Ω · m ² | ≥10 ¹⁰ | ≥10 ⁸ | EN 12068 |
| | Indentation resistance* | +23°C(+73°F) | mm | ≥2 | ≥0.6 | EN 12068 |
| | | +80°C(+176°F) | mm | ≥1 | ≥0.6 | EN 12068 |
| | impact resistance* | | J | ≥20 | >15 | EN 12068 |
| | Peel strength on pipe surface | +23°C(+73°F) | N / cm | >65 | ≥5 | EN 12068 |
| | | +80°C(+176°F) | | ≥2 | >0.5 | |
| | Peel strength on PE factory coating +23°C(+73°F) | | N / cm | ≥50 | ≥4 | EN 12068 |
| Cathodic disbondment resistance (radius)** | | mm | <8.5 | <20 | EN 12068 | |

* The listed values are based on a sleeve thickness of 2.6 mm (type S).

Ordering information and packaging

DEKOTEC®-HTS90 – S – 450MM – DN600



| Nominal values | Sleeves per box (pcs.) |
|----------------|------------------------|
| DN100 | 25 |
| DN300 | 9 |
| DN600 | 6 |
| DN900 | 4 |

| Pipe diameter (DN) | | | | | |
|--------------------|------------|------------|------------|------------|--------------------------------|
| DN 30 – DN 3000 | | | | | |
| Sleeve width (mm) | | | | | |
| 350, 450, 550, 650 | | | | | |
| Type designation | | | | | |
| T | L | D | S | H | |
| 1,0 | 1,0 | 1,0 | 1,0 | 1,0 | Thickness PE film (millimeter) |
| 0,8 | 1,2 | 1,4 | 1,6 | 1,8 | Thickness coating (millimeter) |
| 1,8 | 2,2 | 2,4 | 2,6 | 2,8 | Total thickness (mm) |
| 30 | 25 | 20 | 20 | 20 | Length master roll (m) |

The listed dimensions refer to the delivery condition.
Additional dimensions available on request.

Customize sleeves include closure patches. **DEKOTEC®-CLP**
closure patches are available for master rolls.

Additional information about package sizes can be obtained on request.

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